

Boeing 727 Series Aeroplanes

**AD/B727/46
Amdt 1**

**Horizontal Stabilizer Rear Spar Centre
Section Fitting - Inspection**

3/85

Applicability: All model Boeing 727 with S/Nos listed in the requirement documents.

Document: Boeing SB No. 727-55-62.

Note: FAA AD 75-09-04 R1 Amendment 39-2174 as amended by Amendment 39-4926 refers.

Compliance: Within 750 hours time in service after 31 March 1985, unless accomplished within the last 2250 hours time in service, and thereafter in accordance with the requirement document.

Background: Further reports have shown that cracking due to stress corrosion in the 7079-T6 fittings may be more extensive than originally covered by Boeing SB 727-55-34. This directive has been amended to include the latest requirements of Boeing SB 727-55-62, which supersedes SB 727-55-34.