

Allison Turbine Engines - 250 Series

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**AD/AL 250/43**  
**Amdt 3**

**Second Stage Turbine Nozzle**

**2/90**

Applicability: Allison Model 250-C28B, C28C engines fitted with P/N 6898952 second stage turbine nozzles.

Requirement: Modify P/N 6898952 second stage turbine nozzles in accordance with Allison CEB-A-72-2044 Rev 4.

*Note: FAA AD 89-23-12 refers.*

Compliance: Prior to 31 March 1990.

Background: This Directive has been amended to;

1. Delete reference to CSL 2030 which has been cancelled by the manufacturer, and
2. Require compliance with the requirements of CEB-A-72-2044 Rev 4, and
3. Make reference to FAA AD 89-23-12.

The Amendment follows advice of another P/N 6898952 nozzle failure in service. Failure of the nozzle has resulted in uncontained second stage turbine wheel failure.