

Allison Turbine Engines - 250 Series

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**AD/AL 250/54  
Amdt 1**

**Engine Turbine Assembly No. 8  
Bearing U-Ring Installation**

**5/84**

Applicability: Allison 250-C28B/C28C engines.

Document: Allison 250 C28B/C28C CEB-A-72-2082 Rev 1.

*Note: FAA AD Allison 83-01-04 AMDT. 39-4539 refers.*

Compliance: In accordance with the Requirement Documents.

Background: This have been instances of an air leak occurring into the No. 8 bearing sump, forcing oil through the No. 8 bearing labyrinth seal onto the No. 1 turbine wheel, resulting in oil fires and damage to first stage turbine wheels. This Directive is raised in issue to ensure compliance with Revision 1 of the document which is a complete revision replacing the original.