

Allison Turbine Engines - 250 Series

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**AD/AL 250/58**  
**Amdt 2**

**Gearbox Assembly - PTO Helical**  
**Gearshaft Assembly - Replacement**

**9/84**

Applicability: All Model 250-C18, C20, C20B, C20F, B15G, B17, B17B, and B17C, engines with exceptions as listed in the requirement document.

Requirement: Allison 250-C18, C18A, C18B, C18C : CEB-203 Rev. 7  
Allison 250-C20, C20B, C20F : CEB-1150 Rev. 7  
Allison 250-B15G : TP CEB-71 Rev. 7  
Allison 250-B17, B17B, B17C : TP CEB-1126 Rev. 7

Compliance: In accordance with the Requirement Document Para E.

Background: This Directive is amended to reflect the manufacturers Rev. 7 changes to the Requirement Documents Para 1.E Compliance Statement; sub-para 3 which requires the immediate replacement of superseded part numbered PTO shaft in the event of future shockload or sudden stoppage as defined in Para 3.1 and 3.2.