


EASA	AIRWORTHINESS DIRECTIVE	
	AD No.: 2014-0083	
	Date: 02 April 2014 Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) No 216/2008 on behalf of the European Community, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.	
This AD is issued in accordance with EU 748/2012, Part 21.A.3B. In accordance with EC 2042/2003 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [EC 2042/2003 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [EC 216/2008, Article 14(4) exemption].		
Design Approval Holder's Name: CFM INTERNATIONAL S.A.	Type/Model designation(s): CFM56-5 engines	
TCDS Number:	EASA.E.067	
Foreign AD:	Not applicable	
Supersedure:	This AD supersedes EASA AD 2013-0183 dated 13 August 2013.	
ATA 72	Engine – Repaired Low Pressure Turbine Stage 1 Nozzle Segments – Identification / Replacement	
Manufacturer(s):	SNECMA, General Electric (for the affected engines); Chromalloy Gas Turbine, LLC (for some of the affected low pressure turbine nozzle segments, repaired under FAA regulation 14 CFR §43.13)	
Applicability:	CFM56-5 (including variant CFM56-5-A1), CFM56-5-A1/F, CFM56-5A3, CFM56-5A4, CFM56-5A4/F, CFM56-5A5 and CFM56-5A5/F engines, all serial numbers on which Stage 1 low pressure turbine was repaired using Airfoil Replacement repair, Chromalloy Nevada DER-N068 (04-CNV-068-0) or DER-N080 (06-CNV-080-0). These engines are known to be installed on, but not limited to, Airbus A319 and A320 aeroplanes.	
Reason:	The Federal Aviation Administration (FAA) recently published Special Airworthiness Information Bulletin (SAIB) NE-13-33R2 to provide information that Stage 1 low pressure turbine (LPT) vane segments, repaired using Airfoil Replacement (AFR) in accordance with Chromalloy Nevada DER-N068 (04-CNV-068-0) or DER-N080 (06-CNV-080-0), have been supplied by Chromalloy Gas Turbine, LLC (CGT), intended for installation on CFM56 engines. The affected Stage 1 LPT vane segments exhibit an increase of the dimensional variation in the features that provide the primary cooling air to the turbine. This condition, if not corrected, could reduce turbine cooling and affect the service life of the affected parts, which includes critical parts, possibly resulting in release of uncontained high energy debris, with consequent damage to, and reduced control of, the aeroplane. Previously, EASA issued AD 2013-0183 to require the identification and	

	<p>removal from service of the affected components and replacement with serviceable parts.</p> <p>Since that AD was issued, CGT revised Service Bulletin (SB) 72-047 to include reference to another repair, DER-N080 (06-CNV-080-0), and the FAA revised SAIB NE-13-33 accordingly.</p> <p>For the reasons described above, this AD retains the requirements of EASA AD 2013-0183, which is superseded, and expands the applicability to parts that have embodied repair DER-N080 (06-CNV-080-0).</p>
Effective Date:	16 April 2014
Required Action(s) and Compliance Time(s):	<p>Required as indicated, unless accomplished previously:</p> <ol style="list-style-type: none"> (1) At the next shop visit after the effective date of this AD during which the LPT module is removed from the engine, but not later than 31 December 2017, identify any nozzle vane segment that has been repaired using AFR repair, Chromalloy Nevada DER-N068 (04-CNV-068-0) or DER-N080 (06-CNV-080-0) and, before release to service of the engine, replace each part with a serviceable part, in accordance with the instructions of CGT SB 72-047 Revision 01. (2) Corrective actions accomplished before the effective date of this AD, in accordance with the instructions of CGT SB 72-047 at original issue, are acceptable to comply with the requirements of paragraph (1) of this AD for AFR repair Chromalloy Nevada DER-N068 (04-CNV-068-0) only. (3) From the effective date of this AD, do not install on any engine a stage 1 LPT vane previously repaired using AFR repair, Chromalloy Nevada DER-N068 (04-CNV-068-0) or DER-N080 (06-CNV-080-0).
Ref. Publications:	<p>CGT SB 72-047 Revision 01 dated 26 November 2013.</p> <p>FAA SAIB NE-13-33R2, dated 28 January 2014.</p>
Remarks:	<ol style="list-style-type: none"> 1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD. 2. This AD was posted on 04 March 2014 as PAD 14-044 for consultation until 01 April 2014. No comments were received during the consultation period. 3. Enquiries regarding this AD should be referred to the Safety Information Section, Executive Directorate, EASA. E-mail: ADs@easa.europa.eu. 4. For any question concerning the technical content of the requirements in this AD, please contact Chromalloy Gas Turbine LLC, 3999 RCA Boulevard, Palm Beach Gardens, Florida 33410, United States of America; telephone: +1 561-935-9820; email: Product_Support@chromalloy.com; or CFM International, Inc., Aviation Operations Center, One Neumann Way, M/D Room 285, Cincinnati, Ohio 45125; telephone +1-513-552-3272; fax +1-513-552-3329; E-mail: geae.aoc@ge.com; or CFM International SA, Customer Support Center, telephone: +33 1 64 14 88 66; Fax: +33 1 64 79 85 55; E-mail: snecma.csc@snecma.fr.