

Rolls Royce Turbine Engines - Spey Series

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**AD/RRT-S/11**

**Steel Turbine Discs**

**13/92**

Applicability: Spey series engines as detailed in Rolls Royce Service Bulletin Sp72-1044.

Requirement: Action in accordance with the requirements of Rolls Royce Service Bulletin Sp 72-1044.

Compliance: Effective 10 December 1992: At next engine shop visit during which, either a low pressure turbine or a high pressure turbine overhaul is scheduled.

Background: This Directive requires steel turbine discs which have completed at least 40% of their published service life, to be inspected in accordance with the overhaul manual. The requirement addresses concern with evidence of low cycle fatigue cracks originating from corrosion pits in a number of Spey steel turbine discs.