

Bell Helicopter Textron 204 Series Helicopters

AD/BELL 204/20 Emergency Exits - Modification and Inspection 8/84
Amdt 1

Applicability: All model 204B helicopters.

Requirement: PART 1

- a. Install emergency exit decals and release handle covers in accordance with Bell S.B. 204-75-2 Rev. A.
- b. Install spacers to the interior and exterior emergency escape release handle covers in accordance with Bell S.B. 204.77.2.
- c. Provide and identify additional inspection holes in the lefthand and righthand passenger door assemblies in accordance with Bell S.B. 204-77-5.
- d. Add a painted strip around the cylinder part of each emergency escape locking pin using white or other suitable colour.

PART 2

Perform the six month and annual inspections of the crew doors emergency ejection system and the passenger/cargo doors emergency escape panels in accordance with Bell T.B. 204-78-1.

- Compliance:
1. Unless already accomplished modify in accordance with requirement Part 1, Items a, b, c and d within 100 hours time in service after 31 August 1984.
 2. Unless already accomplished inspect in accordance with requirement Part 2 at the intervals prescribed in the requirement document after 31 August 1984.

Background: This Directive is amended to include additional modification and inspection requirements.