

AlliedSignal (Garrett/AiResearch) Turbine Engines - TFE731 Series

AD/TFE731/6

**High Pressure Rotor and Nozzle
Assembly Bolt - Replacement**

3/86

Applicability: TFE731-2-1C; TFE731-2-2B; TFE731-2-2J; TFE731-2-2L.

Document: AiResearch SB No. 72-3138, or AD/AIR-T/38.

Compliance: During the next hot end inspection completed after 30 September 1980 or during the next unscheduled exposure of the area, whichever occurs first.

Background: This Directive is issued to reduce the possibility of damaging the curvic coupling and the forward side of the H.P. turbine rotor by pieces of failed bolts.